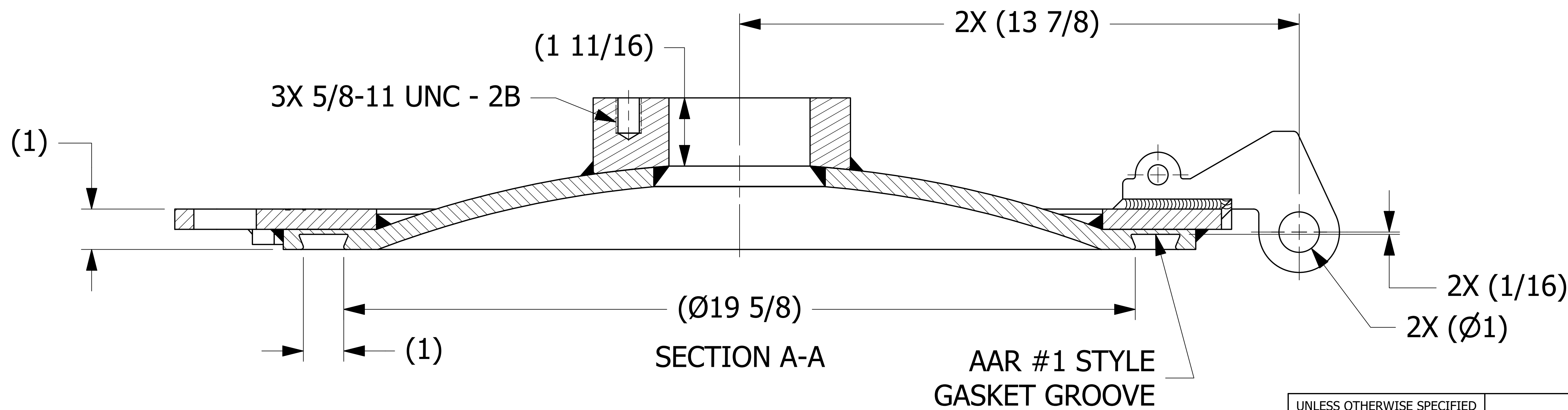


NOTE:  
AAR APPROVAL # E-182114.



N	CHL	4-16-19	REMOVED QAP4A-1 NOTE; Q-2.15.7 WAS QAP4C-1; UPDATED WELD NOTE TO D-008; ADDED D-005 NOTE; AAR # WAS E-089005
M	RJP	10-3-17	HINGE WELD WAS 3/8"; UNDERSIDE WELD OF D9115 WAS 5/16"; REMOVED 3/8" WELD FROM A-A; ADDED NOTES 6-8; ADDED (1 9/16); ADDED "SALCO" TO ENGRAVING
L	JG	9-5-17	C46023 WAS C42810
K	RJP	8-2-17	ADDED THREAD DIM, (Ø51/2), & (Ø3 1/2); UPDATED HINGE HOLE GEOMETRY TO SLOT; UPDATED WELD NOTE TO DSS 12
J	JG	11-28-16	REPLACED TMCR207C1 & TMCDQIS6SF W/ TMCDR2077, TMCHS4A W/ C42810, A14392 W/ A28439; UPDATED AAR APPROVAL #, VIEWS, NOTES
I	JKK	4-20-12	ADDED NOTE #5 & HEAT/LOT NOTE
H	CHL	11-1-10	ADDED PART# TO RING SURFACCE & UPDATED NOTES
G	CHL	5-27-08	UPDATED NOTES & ADDED VIEW C
F	CHL	2-24-00	UPDATED TO 3D
E	CHL	7-30-99	ROTATED BOSS 60°
D	CHL	7-1-99	CHANGED HINGE TO NEW STYLE
C	FOD	11-24-98	CHANGED B.C. DIAMETER WAS 24.75"
B	SAB	8-12-98	REMOVED BOM
A	SAB	7-19-98	ADDED SAFETY STOPS MECHANISMS
REV	BY	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION	DRAWN BY:	SAB
	CHECKED BY:	ACC
	PROTOTYPE BY:	SAB
	PROTOTYPE DATE:	11/17/1997
	APPROVED FOR PRODUCTION BY:	ACC
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PART NAME: <b>MANWAY COVER 20" 6-BOLT</b>		
MATERIAL: <b>CS/316L SS</b>		
PROJECT #:	SHEET #:	SCALE:
<b>970929</b>	<b>1 OF 1</b>	<b>2:3</b>
DRAWING #:	PART #:	
<b>E9275</b>	<b>TMC2077</b>	